

# ML4025-TDR

**4-Lane Sampling Scope**

**4-Lane True-Differential TDR / TDT**

**Time Domain Reflectometry**

**Time Domain Transmission**

**Jitter Components Decomposition**

**Eye Pattern Measurement**

**Eye Mask Test**

**Advanced Pattern Acquisition**

**Pre and Post emphasis Measurement**

**CDR Option**

**Impedance Test**

**Cable Evaluation**

**Return loss and Insertion loss**

**THD**



# ML4025-TDR

## 4x35 GHz TDR/TDT and DSO

### Summary

The **ML4025-TDR** is a state of the art TDR/TDT and at the same time a Digital Sampling Oscilloscope with CDR. The DSO automatically performs accurate eye-diagram analysis at 35 GHz to characterize the quality of transmitters and receivers, implementing a statistical under-sampling technique with comprehensive software libraries used for eye measurements, jitter analysis and processing of NRZ/PAM4 data. The true-differential TDR/TDT is used to determine the impedance profile, reflection and transmission losses of components on 4 channels simultaneously. It is designed for characterization as well as manufacturing.

The ML4025-TDR is only ½U cPCI and can measure TDR or TDT very accurately up to 5 meters.

It has a pulse rise time of 12ps that allows to resolve impedance discontinuities as close as 1.5mm apart. The dynamic range is 60dB.



Figure 1: ML4025-TDR

### Key Features

#### TDR/TDT features

- High Resolution TDR/TDT measurements
- Low cost quadruple 35 GHz Time Domain Reflectometry / Transmission optimized for high speed tests and measurements



- Impedance Profile Measurement
- Determination of the magnitude and polarity of any back reflected signal
- 4 ports per module expandable up to 32 and more
- 4x35 GHz analog bandwidth
- Low power dissipation
- Sample aperture jitter below 60 fs

#### S-parameters

- Return loss
- Insertion loss
- Crosstalk
- Accurate multiport S-parameters

### DSO features

- Low cost quadruple 35 GHz Digital Sampling Scope optimized for high speed data analysis
- High Fidelity Signal Capture
- CDR up to 30 Gbps
- Low intrinsic Jitter
- cPCI friendly interface, allows control of multiple modules through Fast Ethernet.
- User friendly GUI, high throughput APIs and libraries. The software supports both Linux and Windows.
- Supports external API calls from other software e.g. LabView.
- Repeatable performance and traceable to standards
- Single ended and differential electrical inputs for each of the four channels
- Color graded persistence in eye and pattern capture modes
- Ability to analyze and load captured data into the Simulator
- Capability to save statistical measurement and data files for multiple DSOs
- Full eye measurements can be attained in the tens of milliseconds

## 4-Channel Digital Sampling Oscilloscope providing SerDes testing & characterization

### De-embedding

ML4025-TDR software enables de-embedding the effects of cables connected between scope and DUT by means of s2p / s4p files

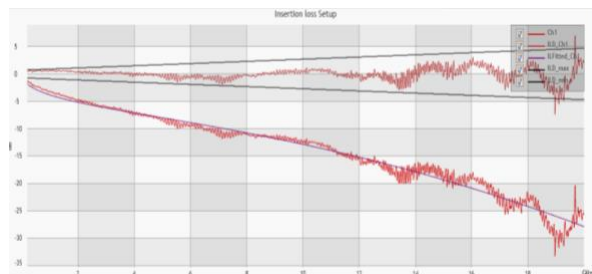


Figure 4: S21 + Mask

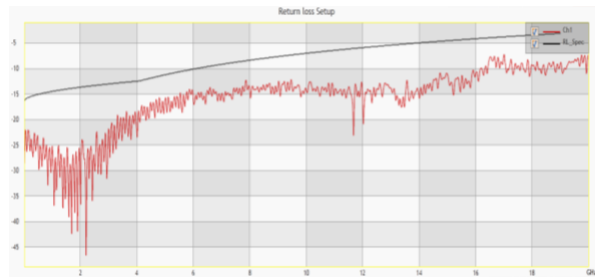


Figure 2: S11 + Mask

## Applications

### Direct Attach Copper Cable Testing



### DSO Applications

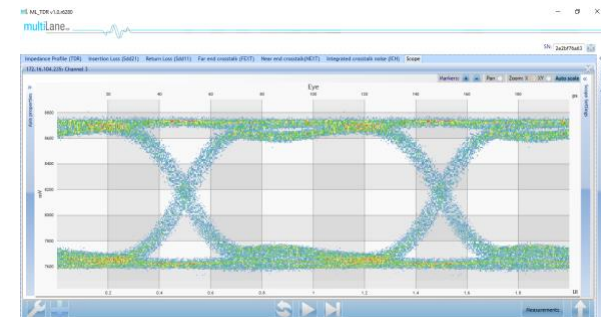
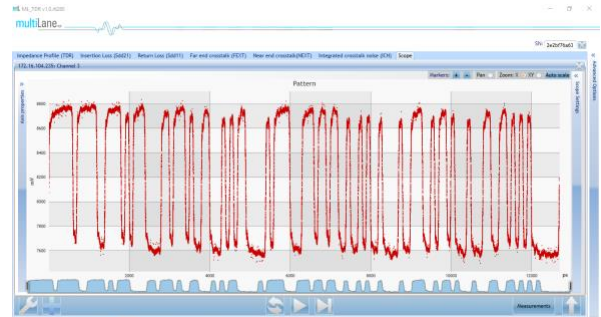
- High-Speed SerDes Testing & Characterization
- Design/Verification of Telecom and Datacom Components and Systems
- Electro-optical Transceiver Testing
- Multi-port system testing or Line Cards
- In-Situ testing of high port count systems
- Telecom Equipment Test for Installation and Maintenance.
- Fiber Channel, Ethernet, PON, Parallel Optics, etc\*.
- High port count burn-in test.

## DSO Measurements

### NRZ Mode

- Total Jitter & Jitter decomposition:
  - DJ, RJ
- Mask Margin, alternate Mask Margin rules available
- The mask margin (positive or negative) can be extracted for a defined number of points that fail, thus allowing for DUT quality assessment, control and binning.
- Number of failing points for a region can be returned as well as the actual points that failed.
- Eye opening, eye height and width, eye amplitude, top, base, max, min, peak to peak
- Rise/ fall time, single edge measurement in pattern capture
- Statistics histograms and histogram measurements
- Crossing percentage
- Pre-emphasis positive & negative
- Advanced Pattern Measurements
  - Eye measurements on specific properties of the pattern
- Zooming, markers, X and Y histograms, overlays, and multiple measurements, statistics.

PAM4 Measurements
Symbol Levels
Vertical Eye Amplitudes
Vertical Eye Openings
Horizontal Eye Openings
Vertical Eye Closure (dB)
Openings by BER
Max, Min, Peak-to-Peak...

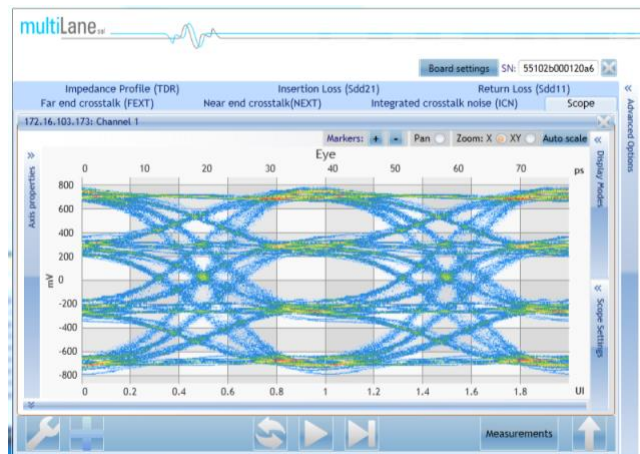


### PAM4 Mode

PAM4 scope measurements are currently following the latest OIF contribution.

### PAM4 Measurements

Statistics histograms and histogram measurements.



Specifications								
	Parameter	Symbol	Condition	Min	Typ	Max	Unit	
DSO	Input Bandwidth (programmable)					35	GHz	
	Input Amplitude		S.E./Diff.			600/1200	mVpp	
	Input Rise / Fall Time (20% to 80%)	$t_{RT}, t_{FT}$			12		pS	
	Vertical Resolution				12		bits	
	Clock Input range (normal mode)				0.01		750 MHz	
	Clock Input range (bypass mode)				0.01		125 MHz	
	Clock Input Amplitude		SE		200		1000 mV	
	Input Impedance	Z				50	$\Omega$	
	Intrinsic Jitter (excluding DDJ)		<u>Note<sup>1</sup></u>				200 fs <sub>rms</sub>	
	Amplitude Error (rms)		<u>Note<sup>2</sup></u>			4	mV <sub>rms</sub>	
	Data Format support					NRZ,PAM4		
	PRBS Pattern Capture		<u>Note<sup>3</sup></u>				PRBS13	
	CDR sensitivity					100	mV	
	Spurious-Free Dynamic Range (sine wave)	SFDR				58 at 10 GHz 53 at 30 GHz	dBc	
Memory depth					256k	Samples		
TDR	Bandwidth (S&H)					35	GHz	
	Input Voltage			-500		600	mV	
	S&H Gain Flatness			-0.5		0.5	dB	
	Diff Amplitude, step/PRBS		With 100 $\Omega$ DUT termination	100		1000	mVpp	
	TDR Resolution					1.5	mm	
	Input/ Output Return Loss			2 GHz			-19	dB
				5 GHz			-19	dB
				10 GHz			-12	dB
				20 GHz			-8	dB
	Step Response, rise/fall		20% to 80%			12	Ps	
	S&H Gain Flatness			-0.5		0.5	dB	
	Feedthrough Rejection, TH2 holding		Clock Vppd = 0.5V			60	dB	
	Clock Frequency		Square, >2V/ns slew	0			250 MHz	
	Random Aperture Jitter						60 fs	
Power rating						1.6A @ 12 Vdc		

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ML4025-TDR Marketing Datasheet rev. 0.4

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